

Work Order ID 52426

September 23, 2009 2:27:18 PM



Page 1

Item ID: D350-602-011

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Utility-Pod (LH/RH)

Start Date: 9/24/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/15/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

CL Wf

Date: 09/09/23 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-602-011 *CHG005*

RL 09-11-11

110

0.00



Pick Kit

9/11/11 SLD

Packaging

Memo

0.00

Packaging

120

0.00



QC4- 100% Inspect kits for completeness

SS 09/11/11

(1)

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 52426

September 23, 2009 2:27:18 PM



Page 2

Item ID: D350-602-011

Accept



Setup Start



Revision ID: N/A

Item Name: Heli-Utility-Pod (LH/RH)

Stop



Start Date: 9/24/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/15/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-602-011. Location: _____ PPP Rev: P

09/14/11 (1)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/12

MF

09-11-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

September 23, 2009 2:27:17 PM

Page 1

Work Order ID: 52426

Parent Item: D350-602-011RevN/A

Parent Item Name: Heli-Utility-Pod (LH/RH)

Comments:

Start Date: 9/24/09

Required Date: 10/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3495-1RevA		Manufactured	No			110	Each	6.0000	1.0000			
Placard												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

43778

6

6

120

Each

0.0000

1.0000

Manufactured

No

1x50

9/11/11 SL 1552490

D2694RevH

Pod, 350/407

K10002RevA

Pod Kit, 350

Manufactured

No

120

Each

2.0000

1.0000

9/11/11

10

SL

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

FC

47539

2

2

1x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod.Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

6.0 PARTS LIST

Qty D350-602 -011	Qty D350-602 -013	Qty D350-602 -014	Qty DSI9052 -013	Part Number	Description
X				D350-602-011	HELI-UTILITY-POD™ (FITS BOTH LH/ RH)
	X			D350-602-013	HELI-UTILITY-POD™, LH
		X		D350-602-014	HELI-UTILITY-POD™, RH
			X	DSI9052-013	QUICK RELEASE KIT
1				D2694	POD ASSEMBLY (LH OR RH)
	1			D3322-041	POD ASSEMBLY (LH)
		1		D3322-042	POD ASSEMBLY (RH)
1	1	1		*D2202-1	POD LID
1				*D2202-3	POD BASE
	1	1		*D2202-5	POD BASE
5	5	5		*D2204-9	LATCH
1	1	1		*D2429-041	SPRING CLIP ASSEMBLY
1	1	1		*D2462-1700	NEOPRENE SEAL
5	5	5		*D2528-1	BACKER PLATE
4	4	4		*D2528-3	BACKER PLATE
1	1	1		*D2569	HINGE
1	1	1		*D3007-041	PROP ASSEMBLY
1	1	1		** D2012-107	CLEVIS
2	2	2		** D2022-101	SPACER
1	1	1		** D2705	SUPPORT BRACKET
1	1	1		** D3007-1	STRUT
1	1	1		** D3015-3	LOCKNUT
1	1	1		** AN4-10A	BOLT
1	1	1		** AN960JD416	WASHER
1	1	1		** MS21042L4	NUT (OR MS21042-4)
1	1	1		** SL69-BS	BALL STUD
1	1	1		** AN960JD516	WASHER
19	19	19		AN4-5A	BOLT
1	1	1		AN4-6A	BOLT
2	2	2		AN526C632R7	SCREW
21	21	21		AN960JD416	WASHER
2	2	2		AN960JD6	WASHER
2	2	2		MS21042L06	NUT (OR MS21042-06)
20	20	20		MS21042L4	NUT (OR MS21042-4)
4	4	4		D2230-1	CLAMP
4	4	4		D2230-3	CLAMP
1	1	1		D2258-160	LABEL
1	1	1		D2324-1	STRUT ASSEMBLY
2	2	2		D2523	MOUNTING BRACKET
2	2	2		D2524	SIDE PLATE
4	4	4		D2856-400-720	ABRASION STRIP
1	1	1		D3495-1	PLACARD
4	4	4		AN3-7A	BOLT
8	8	8		AN3-15A	BOLT
1	1	1		AN4-12A	BOLT
8	8	8		AN4-13A	BOLT
4	4	4		AN4-16A	BOLT
24	24	24		AN960JD10	WASHER
26	26	26		AN960JD416	WASHER
12	12	12		MS21042L3	NUT (OR MS21042-3)
13	13	13		MS21042L4	NUT (OR MS21042-4)
			1	BLRS-010	QUICK RELEASE PIN (1" GRIP)
			3	BLRS-020	QUICK RELEASE PIN (1.5" GRIP)

* INCLUDED IN D2694 OR D3322-041/-042 POD ASSEMBLIES LISTED ABOVE

** INCLUDED IN D3007-041 PROP ASSEMBLY LISTED ABOVE

• COPYRIGHT © 1993 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 06.01.23

52426

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Status	Item ID	Rev	Name	Start Date	Quantity	FJOM	Top Date	Se	rap	Qun	me	N	C	I	CX	I	Sort	Time	Offset	[an	Typ	/	1	Per	Or	urch	to	Whore	Co	Last
✓	MS21042L4		Nut	9/28/09	20.0...	Ea		150	0	0.							16		0	MRP											9/...
✓	MS21042L06		Nut	9/28/09	2.00...	Ea		150	0	0.							17		0	MRP											9/...
✓	D3007-041	A1	Strut	9/28/09	1.00...	Ea		150	0	0.							9		0	MRP											9/...
✓	D3001-1	B	Doubler	9/28/09	3.00...	Ea		100	0	0.							1		0	MRP											9/...
✓	D2569	B	Hinge	9/28/09	1.00...	Ea		130	0	0.							4		0	MRP											9/...
✓	D2528-3	C1	Backer Plate	9/28/09	4.00...	Ea		150	0	0.							8		0	MRP											9/...
✓	D2528-1	C1	Backer Plate	9/28/09	5.00...	Ea		150	0	0.							7		0	MRP											9/...
✓	D2462	A1	Seal	9/28/09	14.1...	f		150	5	0.							6		0	MRP											9/...
✓	D2429-041	C1	Spring Clip Assembly	9/28/09	1.00...	Ea		150	0	0.							5		0	MRP											9/...
✓	D2204-9	B	Latch, Rubber	9/28/09	5.00...	Ea		150	0	0.							4		0	MRP											9/...
✓	D2202-3P		Side Pod Base, 350	9/28/09	1.00...	Ea		110	0	0.							3		0	MRP											9/...
✓	D2202-1P		Side Pod Lid, 350	9/28/09	1.00...	Ea		110	0	0.							2		0	MRP											9/...
✓	AN960JD6		Washer	9/28/09	2.00...	Ea		150	0	0.							14		0	MRP											9/...
✓	AN960JD416		Washer	9/28/09	21.0...	Ea		150	0	0.							15		0	MRP											9/...
✓	AN526C632R7		Screw	9/28/09	2.00...	Ea		150	0	0.							13		0	MRP											9/...
✓	AN4-6A		Bolt	9/28/09	1.00...	Ea		150	0	0.							12		0	MRP											9/...
✓	AN4-5A		Bolt	9/28/09	19.0...	Ea		150	0	0.							11		0	MRP											9/...
✓	AD62ABS		rivet	9/28/09	38.0...	Ea		150	0	0.							10		0	MRP											9/...

D2694

REFERENCE ONLY

Status	Item ID	Rev	Name	Start Date	Quantity	FJOM	Top Date	Se:rap	Qunmend	N:C	IICX	I	Sort	Time Offset	Plan	Typ/	1 Per	Orurch	to Wnore	Co: Last
✓	MS21042L4		Nut	1/01/08	13.0...	Ea		110	0	0.				0	0	MRP				10...
✓	MS21042L3		Nut	1/01/08	12.0...	Ea		110	0	0.				0	0	MRP				10...
✓	D2856-400	A	Abraison Strip	10/27/09	2.40...	f		110	0	0.				0	0	MRP				10...
✓	D2524	A	Bracket Clamping	1/01/08	2.00...	Ea		110	0	0.				0	0	MRP				10...
✓	D2523	A2	Mounting Braket	1/01/08	2.00...	Ea		110	0	0.				0	0	MRP				10...
✓	D2324	C	Strut	1/01/08	1.00...	Ea		110	0	0.				0	0	MRP				10...
✓	D2230-3	G	Lug	7/30/09	4.00...	Ea		110	0	0.				0	0	MRP				10...
✓	D2230-1	G	Lug	7/30/09	4.00...	Ea		110	0	0.				0	0	MRP				10...
✓	AN960JD416		Washer	1/01/08	26.0...	Ea		110	0	0.				0	0	MRP				10...
✓	AN960JD10		Washer	1/01/08	24.0...	Ea		110	0	0.				0	0	MRP				10...
✓	AN4-16A		Bolt	1/01/08	4.00...	Ea		110	0	0.				0	0	MRP				10...
✓	AN4-13A		Bolt	1/01/08	8.00...	Ea		110	0	0.				0	0	MRP				10...
✓	AN4-12A		Bolt	1/01/08	1.00...	Ea		110	0	0.				0	0	MRP				10...
✓	AN3-7A		Bolt	1/01/08	4.00...	Ea		110	0	0.				0	0	MRP				10...
✓	AN3-15A		Bolt	1/01/08	8.00...	Ea		110	0	0.				0	0	MRP				10...

K10002

REFERENCE ONLY